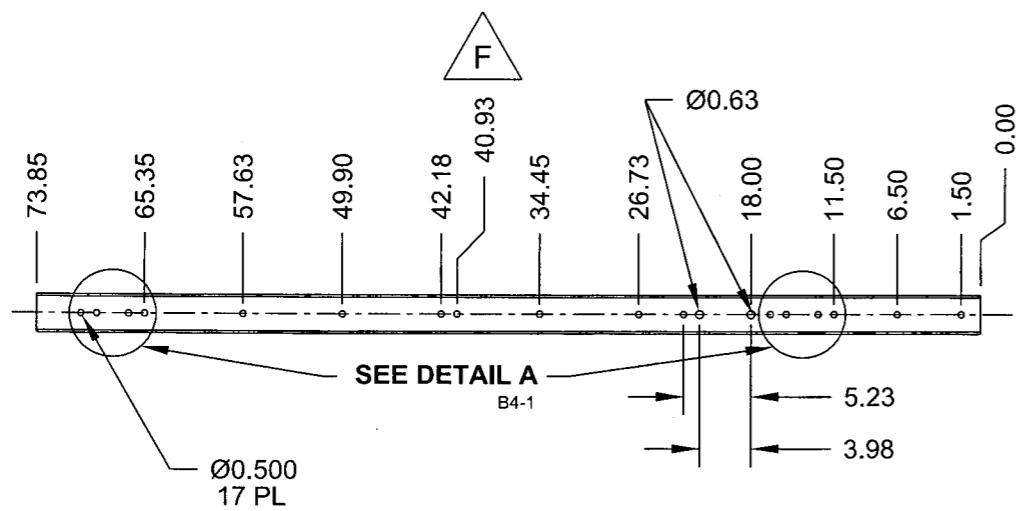


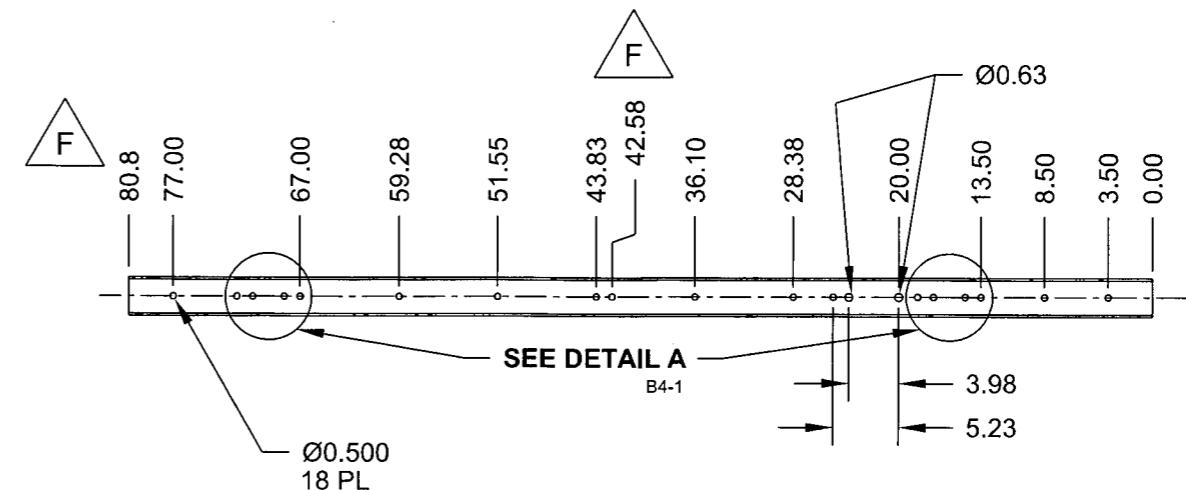
8 7 6 5 4 3 2 1

D

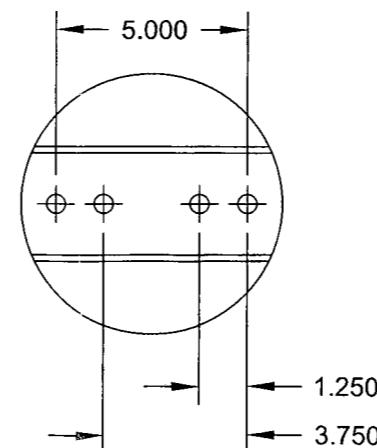
D



D2654-1 WEB



D2654-3 WEB



DETAIL A

C2-1
C3-1
C6-1
C8-1
D3-2
D6-2
B3-2
B6-2

| | | | |
|------------|--|--|--------------|
| F | ADDED ADDITIONAL HOLES ON -5/-7, 80.8 WAS 80.5, INCORPORATED DEO D2654-E-2 | SC | 11.05.05 |
| E | CHANGE LENGTHS, REFORMAT | CP | 04.05.26 |
| D | GHW HOLES CHANGED TO Ø0.63 | CP | 98.01.15 |
| C | CHANGED HOLE PATTERN | CP | 97.10.29 |
| B | ALTER HOLE PATTERN, 0.500 WAS 0.438 | CP | 97.06.26 |
| A | NEW ISSUE | CP | 97.03.25 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | CP | DART AEROSPACE USA, INC | |
| DRAWN | SC | PORT HADLOCK, WA | |
| CHECKED | 90 | DRAWING NO. | REV. F |
| MFG. APPR. | CE | D2654 | SHEET 1 OF 2 |
| APPROVED | 100 | TITLE | SCALE |
| DE APPR. | 100 | WEB | NTS |
| DATE | 11.05.05 | COPYRIGHT © 1997 BY DART AEROSPACE USA, INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC. | |

NOTES:

- 1) MAKE D2654-1/-3 FROM D2600-5-108 EXTRUSION, MAKE D2654-5/-7 FROM D2600-7-125 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH P/N "D2654-X" PER QSI 044 6.1 (FINE POINT PERMANENT INK MARKER)
- 7) WEIGHT: D2654-1 = 2.2 lbs; D2654-3 = 2.4 lbs
D2654-5 = 4.8 lbs; D2654-7 = 5.8 lbs

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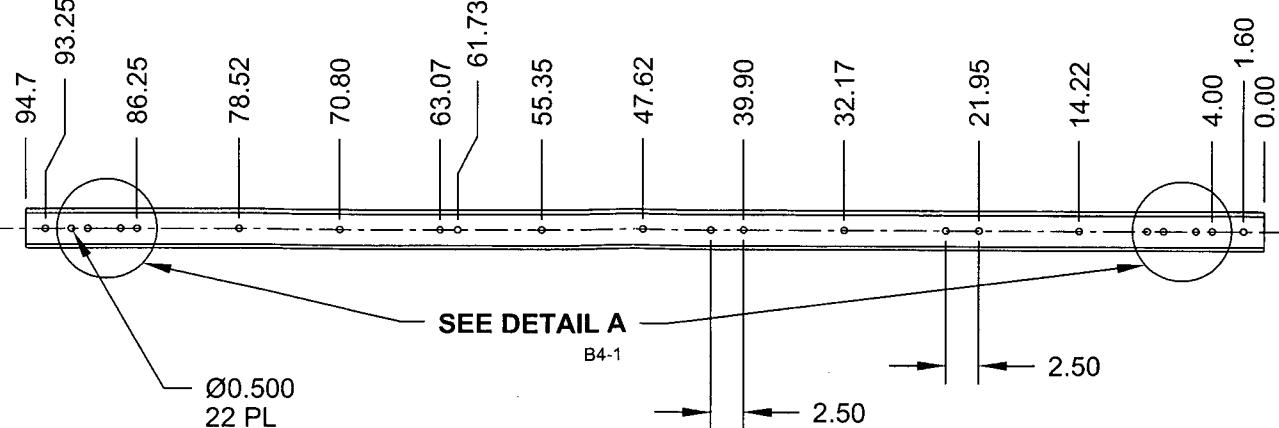
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B

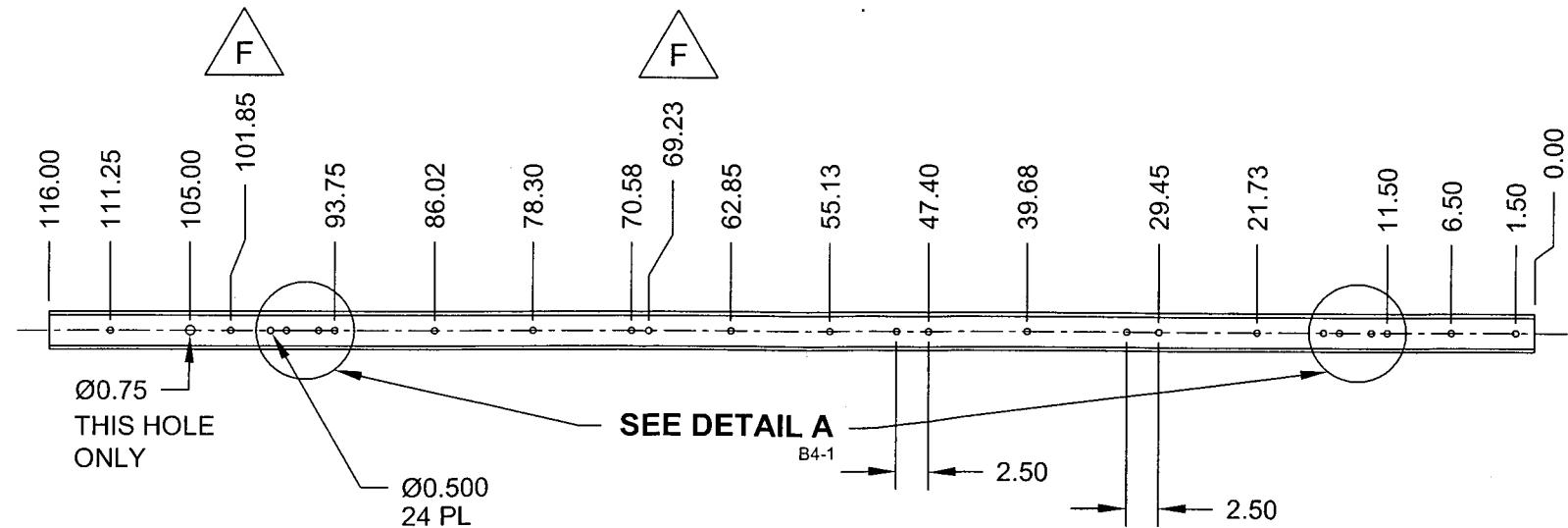
A

A

6 5 4 3 2 1



D2654-5 WEB



D2654-7 WEB

RELEASED
2011-09-12
W

| | | | |
|---|----------|-------------------------|-------|
| DESIGN | CP | DART AEROSPACE USA, INC | |
| DRAWN | SC | PORT HADLOCK, WA | |
| CHECKED | 90 | DRAWING NO. | |
| MFG. APPR. | CE | D2654 | |
| APPROVED | 100 | REV. F | |
| DE APPR. | 110 | SHEET 2 OF 2 | |
| DATE | 11.05.05 | TITLE | SCALE |
| | | WEB | NTS |
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